

WEBCAST AUCTION OF EXTREMELY CLEAN TOOL SHOP, MACHINERY AS NEW AS 2020, TSUGAMI SWISS TYPE CNC LATHE, MAZAK AND ROMI CNC MACHINING CENTERS, BROWN AND SHARPE AND KEYENCE CMM'S, SURFACE GRINDERS, TOOLROOM MACHINERY AND SUPPORT EQUIPMENT

BidSpotter.com
 See Instructions on Page 4
 To Become a Qualified Bidder on the Internet

WEBCAST AUCTION



True Die

Plant Closed

TRUE DIE, INC.

2425 104th Avenue – Zeeland, Michigan 49464

20 Miles Southwest of Grand Rapids, MI

SALE DATE: THURSDAY, NOVEMBER 4TH, STARTING AT 10:00 AM EST

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



****Tsugami Model SS327-III-5AX CNC Swiss Type Screw Machine



Sodick Model SLN-400G CNC Wire EDM w/ Indexing Head



(3) Romi Model D1000, D800, D600 CNC VMC's



Mazak Model Nexus 530C CNC VMC



****Hexagon Brown & Sharpe Global S-Chrome 7.10.7 CNC Coordinate Measuring Machine



Sale Under The Management Of

CINCINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961 | cia-auction.com | info@cia-auction.com
 2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



THURSDAY, NOVEMBER 4TH - 10:00 AM EST



NEW 2016

Romi Model D800 CNC VMC w/ 4th Axis Table



NEW 2015

Romi Model D600 CNC VMC



NEW 2020

****Keyence Model IM-7030 Image Dimension Measuring System



Digimar Model 817-CLM Digital Height Gage



14' x 40' Nardini Model MS-1440E Engine Lathe w/ DRO



NEW 2020

****Tsugami Model SS327-III-5AX CNC Swiss Type Screw Machine

CNC SWISS SCREW MACHINE

****Tsugami Model SS327-III-5AX CNC Swiss Type Screw Machine; s/n 10111A, Fanuc 31i-Model B5 Control, 1.26" Max. Machining Dia. (Guide Bushing), 1.5" Max. Machining Dia. (Chuck Mode), 12.99" Max. Machining Length, 8,000 Main Spindle Speed, Well Optioned, Tooling, Accessories. *See website for more info (New 2020)*

****FMB Model Turbo 3-38 Bar Feed; 12' Max Length, .118" thru 1.5" Capacity

CNC WIRE EDM

Sodick Model SLN-400G CNC Wire EDM w/ Indexing Head; s/n T0764, Model SPW400 Control, 33.45" x 24" Tank Dimensions, 15.75" X-Axis, 11.81" Y-Axis, 9.84" Z-Axis, 1,100 Lb. Max Workpiece (New 2015)

Approx. \$20,000 new cost EDM Tooling and Accessories

CNC VERTICAL MACHINING CENTERS

Mazak Model Nexus 530C CNC VMC; s/n 273207, Mazatrol

Matrix Nexus 2 Control, 21.66" x 61.18" Table, 41.34" X-Axis, 20.87" Y-Axis, 20.08" Z-Axis, CTS, No. 40 Taper, Rensihaw Probe, 30-Pos. ATC, 12,000 RPM Spindle, Well Optioned, Low Hours, Like New (New 2016)

Romi Model D1000 CNC VMC; s/n 016-010546-456, 48" x 22" Table, 40" X-Axis, 24" Y-Axis, 25" Z-Axis, Siemens 828D Control, 12,000 RPM, 30-Pos. ATC, CTS, Dual Chip Conveyors in Rear, 12,000 RPM Max Spindle (New 2010)

Romi Model D800 CNC VMC w/ 4th Axis Table; s/n 016-018781-450, Romi MGR-230 4th Axis (Sold Separate), 36" x 20" Table, 31" X-Axis, 21" Y-Axis, 23" Z-Axis, Siemens 828 Control, 10,000 RPM, CTS, 30-Pos. ATC (New 2016)

Romi Model D600 CNC VMC; s/n 016-018781-450, 33" x 20" Table, 24" X-Axis, 21" Y-Axis, 23" Z-Axis, Siemens 828 Control, 20-Pos. Umbrella ATC, CTS, 10,000 RPM Max (New 2015)

****Items marked with **** are being sold subject to high bid confirmation, Owner will have 24 hours to accept or reject the bid



4' Arm x 13" Col. Ikeda Model 1300 Radial Arm Drill



2-HP Enco Vertical Mill



NEW 2015
16" x 32" Chevalier Model FSG1632ADIII CNC Surface Grinder w/ Coolant



12" x 24" Kent Automatic Hydraulic Surface Grinder w/ Dresser & Coolant



6" x 18" Chevalier Model 618M Hand Feed Surface Grinder w/ DRO

TOOLING AND ACCESSORIES

Approx. (250) No. 40 Taper Tool Holders

(10) Kurt Precision Machine Vises

Various Perishable and Indexable Tooling

COORDINATE MEASURING MACHINES AND RELATED

****Hexagon Brown & Sharpe Global S-Chrome 7.10.7 CNC Coordinate Measuring Machine; s/n 0520-1443UA, 27.5" x 39.37" x 25.98" Measuring Range, Probe Rack, Pendant, Well Optioned, Tooling, Accessories, *See website for more info* (New 5/2020)

****Keyence Model IM-7030 Image Dimension Measuring System; Model IM-7501 Control, 11.81" x 7.87" Wide-Field Measurement Mode, 8.86" x 4.92" High-Precision Measurement Mode,

Accessories, Control, *See website for more info* (New 2020)

Digimar Model 817-CLM Digital Height Gage

Granite Plates, Inspection Tools, Related

14" Micro Vu Model H-14 Optical Comparator w/ DRO
Wilson Model 3TT Hardness Tester

SURFACE GRINDERS

16" x 32" Chevalier Model FSG1632ADIII CNC Surface Grinder w/ Coolant; s/n FFC153001 (New 2015)

12" x 24" Kent Automatic Hydraulic Surface Grinder w/ Dresser & Coolant

6" x 18" Harig Model 618 Automatic Hydraulic Surface Grinder; s/n 6075H

6" x 18" Chevalier Model 618M Hand Feed Surface Grinder w/ DRO

MISC. MACHINERY

Waterbury Farrel Transfer Press; s/n S124190

14" x 40" Nardini Model MS-1440E Engine Lathe; w/ DRO, 2" Spindle Hole, 8" 3-Jaw Chuck, Tool Post, 25 - 2,000 RPM

Hardinge 2nd Operation Lathe; s/n DV-59-16885, w/ Tooling

10" x 20" Landis Model 1R OD Grinder w/ ID

4' Arm x 13" Col. Ikeda Model 1300 Radial Arm Drill; s/n 67105, 24" x 30" Drill Table

Miller Synchrowave 250 Tig Welder

2-HP Enco Vertical Mill; DRO & Power Feed, 9" x 42" Table, 140 - 4,200 RPM

Kalamazoo Model 9-AW Horizontal Band Saw; s/n 829

20" Jet Floor Drill; 900 - 1,800 Motor RPM, 16" x 18" Table

40 Lb. Centre Pneumatic Floor Blast Cabinet

SUPPORT EQUIPMENT

5 Ton x 37' Approx. Span x 100' Approx. Long Wolverine

Single Girder Top Running Free-Standing Overhead Crane System; 5-Ton Street Underhung Cable Hoist, 6-Way Pendant, (8) 13' High Belt to Floor Support Uprights, Approx. 100' Crane Rail & Raceway

Universal Model ULR60 Laser Engraver; s/n 29-013C

22-KW Mattei Model Optima 22 Air Compressor; s/n FLXYAJ (New 2017)

6,000 Lb. Kalmar Model ACC60 LP Gas Forklift; 3-Stage, 83" Mast, 180" Lift, 2,816 Hours

3,000 Lb. Clark Model ST-308 Walk Behind Electric Stacker w/ Built-In Charger

Portable and Stationary Wood Top Tooling Cabinets

Other Support Equipment Including; Self Dumping Hopper, Fans, H.D. Steel Racks, 2-Door Cabinets, Banding Set, Pallet Jacks, & Other Related Items



5 Ton x 37' Approx. Span Wolverine Single Girder Top Running Free-Standing Overhead Crane System



10" x 20" Landis Model 1R OD Grinder w/ ID



6,000 Lb. Kalmar Model ACC60 LP Gas Forklift



Portable and Stationary Wood Top Tooling Cabinets



22-KW Mattei Model Optima 22 Air Compressor

WEBCAST AUCTION

Plant Closed

TRUE DIE, INC.

2425 104th Avenue
Zeeland, Michigan 49464

20 Miles Southwest of Grand Rapids, MI

SALE DATE:
Thurs., November 4th
STARTING: 10:00 AM EST

INSPECTION:
Day Prior from 10:00 AM to 4:00 PM or by
appointment with jeffjr@cia-auction.com



CINCINNATI
INDUSTRIAL
AUCTIONEERS

auctioneers | appraisers | since 1961

Contact Information
2020 Dunlap St.
Cincinnati, Ohio 45214
Phone 513-241-9701
Fax 513-241-6760
www.cia-auction.com



Tsugami Swiss Type



CNC VMC's



Sodick EDM



Brown & Sharpe CMM

FIRST CLASS MAIL!

PRE-SORT
FIRST CLASS
U.S. POSTAGE
PAID
CINCINNATI, OHIO
PERMIT NO. 3593

Important Mail

TO BE DIRECTED TO THE ATTENTION
OF EXECUTIVE PERSONNEL

THURSDAY, NOVEMBER 4TH

WEBCAST AUCTION

Plant Closed

TRUE DIE, INC.

2425 104th Avenue
Zeeland, Michigan 49464

20 Miles Southwest of Grand Rapids, MI

IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

BIDDER INSTRUCTIONS

> All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.

BidSpotter.com

AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc. –
License No. 63-1983-10439

Jeffrey L. Luggen – License No. 57-1983-33789

Joseph M. Luggen – License No. 2010-0000-19



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

18% BUYERS PREMIUM IN EFFECT FOR ALL PURCHASES



Sale Under The Management Of

CINCINNATI **INDUSTRIAL AUCTIONEERS**

auctioneers | appraisers | since 1961 | cia-auction.com | info@cia-auction.com

2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760